

DECLARATION OF PERFORMANCE

No. 1/2/2013

1. Product codes:

S235JR 1.0038	S235J2 1.0117	S275J0 1.0143	S355JR 1.0045	S355J2 1.0577
S235J0 1.0114	S275JR 1.0044	S275J2 1.0145	S355J0 1.0553	S355K2 1.0596

2. Product type:

Hot-rolled products of non-alloy structural steels (plates) according to EN 10025-2:2004

thickness: 6 to 150 mm

delivery condition: +AR, +N

3. Product intended use:

Metal structures or in composite metal and concrete structures

4. Manufacturer:

ISD Huta Częstochowa Sp. z o.o.

ul. Kucelińska 22, 42-207 Częstochowa, POLAND

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trade mark: ISD HCZ

5. System of assessment and verification of constancy of performance of the product: 2+

6. Harmonised technical specification: EN 10025-1:2004

Notified body Bureau Veritas 1035 performed the initial inspection of the manufacturing plant and of factory production control, and the continuous surveillance, assessment and evaluation of the factory production control.

Certificate of conformity of the factory production control: No. 1035-CPD-ES036979

7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Tolerances of dimensions and shape	EN 10029:2011	EN 10025-1:2004
Yield strength	EN 10025-2:2004, Tab. 7	
Tensile strength		
Elongation		
Impact strength	EN 10025-2:2004, Tab. 9	
Weldability (chemical composition)	EN 10025-2:2004, Tab. 2 and Tab. 6	
Durability (chemical composition)		

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by: Chief Engineer for Quality – Proxy of the Board

Częstochowa, July 1, 2013

Leon Waluga

